

DART

DESIGN <i>KE</i>	DRAWN BY <i>KG</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>KG</i>	DRAWING NO. D2550	REV. F SHEET 1 OF 2
DATE 99.11.03		TITLE STEP ASSEMBLY	SCALE NTS
A	96.03.28	NEW ISSUE	
B	97.04.03	CHANGE EXTRUSION AND LEGS	
C	97.07.18	ADD WING WALK SPEC	
D	97.09.10	CHANGED LEGS	
E	99.10.20	D2875 WAS D2669-45	
F	99.11.03	ADDED D2936, REMOVED D2695/96/97	

RELEASED
KE 99.11.19

Qty -1	Qty -2	Part Number	Description
X		D2550-1	HELI-ACCESS-STEP™ LH, HEAVY DUTY
	X	D2550-2	HELI-ACCESS-STEP™ RH, HEAVY DUTY
*	*	* D2622	* EXTRUSION
2	2	D2875	END PLATE
3	3	D2936-1	LUG
3	3	D2936-3	LUG

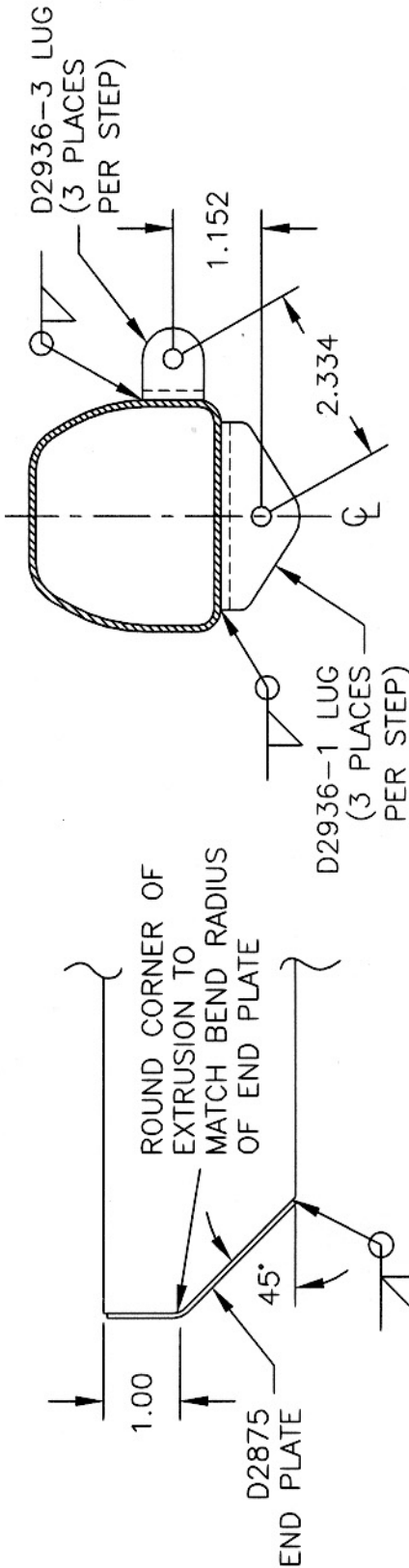
* NOTE: CUT EXTRUSION D2622 PER SHEET 2

DART



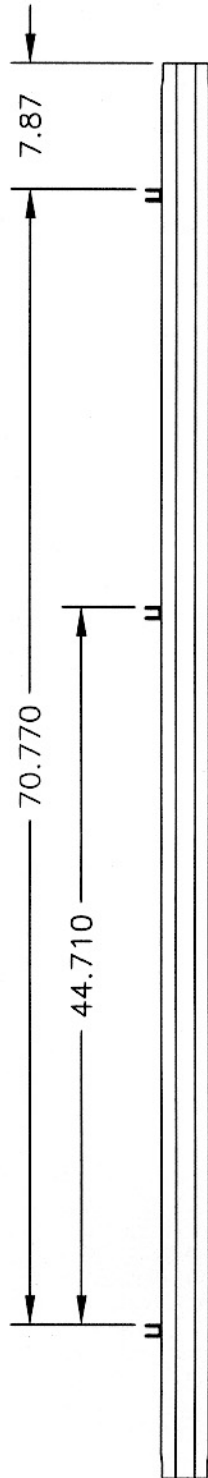
DESIGN <i>HE</i>	DRAWN BY <i>HE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2550	REV. F SHEET 2 OF 2
DATE 99.11.03	TITLE STEP ASSEMBLY		SCALE 1:12

RELEASED
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SECTION A-A
SCALE 5:12

FIGURE 1
SCALE 5:12



APPLY BLACK ANTI-SKID
ON TOP SURFACE TO
BOTTOM OF RADIUS

REFER TO
FIGURE 1
(TYP BOTH ENDS)

D2550-1 (SHOWN)
D2550-2 (OPPOSITE)

WELD PER DART QSI 004
FINISH: ACID ETCH AND ALODINE ASSEMBLY PER DART QSI 005 4.1
POWDER COAT PER DART QSI 005 4.3 WHITE (4.3.5.1) OR
GREY SANDEX (4.3.5.6) OR BLACK SANDEX (4.3.5.7)
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4 AFTER POWDER COAT
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED